

Garant

**Steel boring bar A.. MVUNL 93°, for indexable inserts VN.., left-hand, Shank
Ø / insert size: 40/16mm**


Order data

Order number	251725 40/16
GTIN	4045197868244
Item class	21T

Technical description

Shim screw	259025 3
Overall length L	300 mm
Screw for clamp	259021 1
Centre offset L ₃	27 mm
Minimum pre-drill Ø D _{min}	50 mm
Insert size	16 mm
Setting angle κ	93 degrees
Clamping height L ₂	38.5 mm
Clamping claw	259038 4
Shim	259031 39
suitable indexable insert	VN.. 1604..
ISO code toolholder	A40T MVUNR/L 16
Shank Ø D _s	40 mm
Standard	DIN 8024
Application type	left-hand
Boring depth up to	3×D

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

Accessories

Screw for clamping claw Type 1	259021 1
Shim screw Type 3	259025 3
Shim Type 39	259031 39
Clamping claw Type 4	259038 4
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX8	674248 TX8